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SERVICE BULLETIN NO. 383FOR AIRPLANE / EQUIPMENT SERIAL NO.ORIG.PROJ.DATE 3/9/59TITLE

BUSHING INSTAL. - TAIL GEAR AXLE

PURPOSETO ELIMINATE SHAKE OR WOBBLE BETWEEN
MATING PARTSAPPLICATION

ALL AIRPLANES

WORK COMPLETEDDATEFOREMANINSPECTOR

WHEN TO BE DONE WHEN 100 hr. INSPECTION DETER- EST. MAN-HOURS TO COMPLETE
MINES PARTS ARE WORN BEYOND DESIGN LIMITS **KIT** 16 man hrs.

L-177 BUSHING - 1 req.

REF. DWG. NO. L-3, L-77 and L-159

E & M MANUAL

APPROX. AVAILABILITY DATE OF KIT AT WRAMAWEIGHT AND BALANCE CHANGE

NIL

UR'S THIS BULLETIN CORRECTS 58-1414 and 59-48SPARES, ETC.

NOT AFFECTED

SPECIAL TOOLS REQUIRED

ORDER REAMER FROM DEPOT

KIT COMPLETED BYCONTRACTORDATEINSPECTORDESCRIPTION OF CHANGE

TAIL GEAR AXLE (L-77) TO BE REMOVED AND THE HOLE IN L-159 TAIL STRUT PISTON
TO BE REAMED OUT TO 1.1260 DIA.
1.1250

L-177 BUSHING TO BE FITTED AND GEAR RE-ASSEMBLED.